



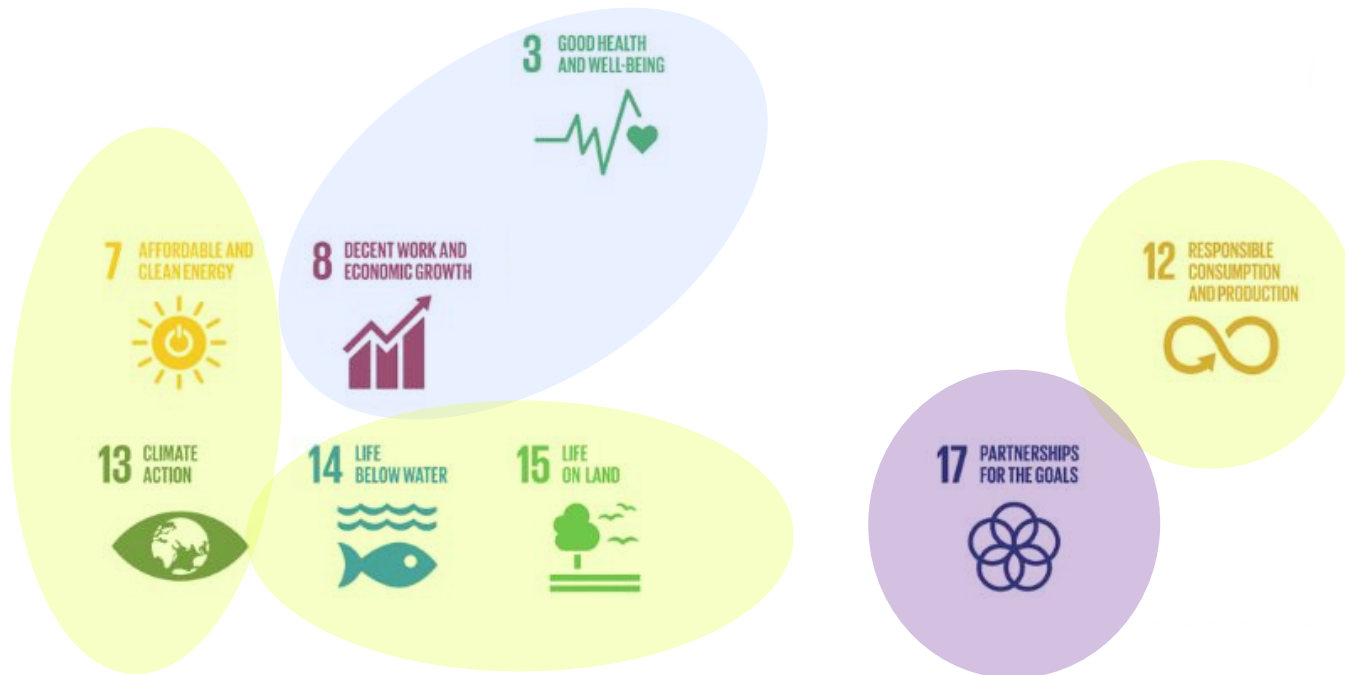
# Environment and Occupational Safety & Health

Sustainable development in fork lift truck manufacturing under the aspects of Environment and OSH

# 17 Sustainable Development Goals



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# We provide accountability to our stakeholders

**TOGETHER, we make a difference**

**MAXIMISE**  
quality & customer safety

**OPTIMISE**  
opportunities for people to thrive

**MINIMISE**  
environmental impact

[www.toyota-forklifts.eu/sustainability](http://www.toyota-forklifts.eu/sustainability)



**Sustainability Report 2018**  
Toyota Material Handling Europe

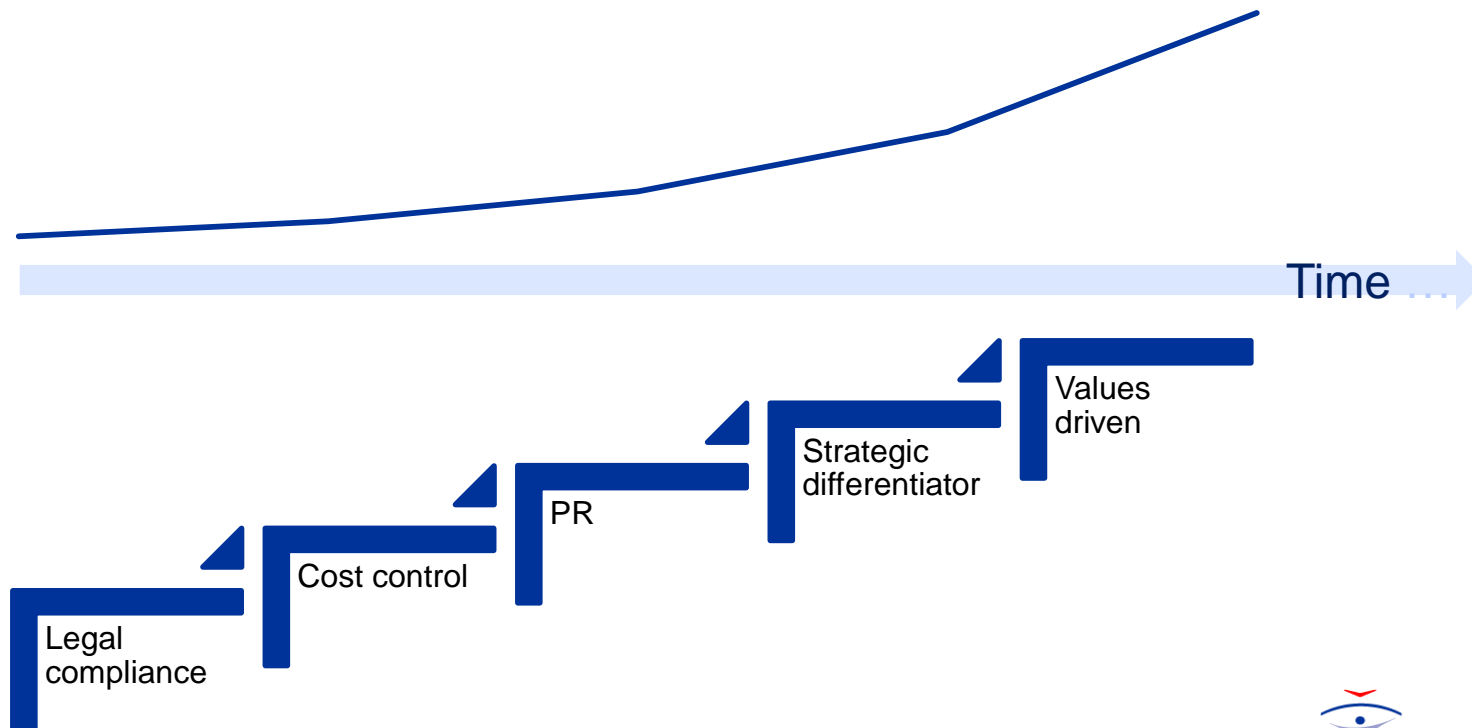
**TOGETHER**  
we make a difference

**TOYOTA**  
MATERIAL HANDLING

\* Toyota Europe, 80, Avenue de la Technologie, 92761 Courcouronnes Cedex 03

# Companies' drivers to work on sustainability tend to evolve

Budget available for investments in environment, health and safety



# Areas of overlap between environment and health and safety

## In companies with lower level of maturity

Environment and Health and Safety can sometimes be found competing for resources

## As companies become more mature

Both topics are a priority, and there are opportunities for synergies on

- Training of staff
- Emergency planning
- Management of hazardous materials
- ...

# Our Sustainability “Dojo” – staff area for EHS education





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## Practical exercise: What to do in case of an accident?

The participants must arrange activities in case of an accident in their correct order.





# Our Sustainability “Dojo” – staff area for EHS education

## Practical exercise: Spilling accident

The participants will stop and decontaminate a spill near a stormwater drain.



# Partnerships for the goals

3 GOOD HEALTH  
AND WELL-BEING



17 PARTNERSHIPS  
FOR THE GOALS



- **Since Dojo introduction in Sweden factory**
  - injury rate -30%
  - fewer environmental spills
- **Sustainability or Safety Dojo**
  - available to our business partners
    - DIY kit
    - Full implementation

